

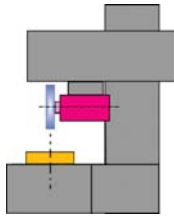
Single column technical specifications

Modulo Series ME

		ME 200	ME 300	ME 400	ME 500	ME 600	
Working capacity	Max. Grinding Length *	mm	2200	3200	4200	5200	6200
	Max. Grinding Width	mm	1100				
	Max. Grinding Height	mm	1000				
Spindle head	Power	Kw	30				
	Grinding wheel size (diameter x bore x width)	mm	610 x 304,8 x 150				
	Wheel speed	rpm	960				
Longitudinal axis table	Feed rate	m/min	1 ÷ 40				
	Load capacity (max without magn chuck)	Kg	3000	4500	6000	7500	9000
	Load capacity (max with magn. chuck)	Kg	2150	3150	4150	5150	6150
	Working surface	mm	2350 x 900	3350 x 900	4350 x 900	5350 x 900	6350 x 900
	Working travel	mm	2220	3220	4220	5220	6220
	Max travel	mm	2500	3500	4500	5500	6500
Cross axis head	Max rapid speed	m/min	5				
	Grinding feed step-by-step	mm	1 ÷ 50				
	Grinding feed infinitely variable	mm/min	0 ÷ 2000				
	Min. programmable increment	mm	0,001				
	Working travel	mm	950				
	Max travel	mm	1050				
Vertical axis head	Max rapid speed	m/min	2				
	Min. programmable increment	mm	0,001				
	Working travel	mm	1030				
	Max travel	mm	1130				
Dimensions	LENGTH	mm	8850	10850	13150	15420	17420
	WIDTH	mm	4010				
	HEIGHT	mm	3750				
MACHINE WEIGHT		Kg. (approx)	22500	26000	29600	34500	39200
POWER REQUIREMENT		kW.(approx)	50				

Dimensions, Weight, and Power may vary subject to optional equipment

* With rail mounted wheeldressing attachment, opt. 011



Single column technical specifications

Modulo Series MF

		MF 200	MF 300	MF 400	MF 500	MF 600	
Working capacity	Max. Grinding Length *	mm	2200	3200	4200	5200	6200
	Max. Grinding Width	mm	1400				
	Max. Grinding Height	mm	1000				
Spindle head	Power	Kw	30				
	Grinding wheel size (diameter x bore x width)	mm	610 x 304,8 x 150				
	Wheel speed	rpm	960				
Longitudinal axis table	Feed rate	m/min	1 ÷ 40				
	Load capacity (max without magn chuck)	Kg	3000	4500	6000	7500	9000
	Load capacity (max with magn. chuck)	Kg	2000	3000	4000	5000	6000
	Working surface	mm	2350 x 1100	3350 x 1100	4350 x 1100	5350 x 1100	6350 x 1100
	Working travel	mm	2220	3220	4220	5220	6220
	Max travel	mm	2500	3500	4500	5500	6500
Cross axis head	Max rapid speed	m/min	5				
	Grinding feed step-by-step	mm	1 ÷ 50				
	Grinding feed infinitely variable	mm/min	0 ÷ 2000				
	Min. programmable increment	mm	0,001				
	Working travel	mm	1250				
	Max travel	mm	1350				
Vertical axis head	Max rapid speed	m/min	2				
	Min. programmable increment	mm	0,001				
	Working travel	mm	1030				
	Max travel	mm	1130				
Dimensions	LENGTH	mm	8850	10850	13150	15420	17420
	WIDTH	mm	4650				
	HEIGHT	mm	3750				
	MACHINE WEIGHT	Kg. (approx)	23500	27000	30600	35500	40200
	POWER REQUIREMENT	kW.(approx)	50				

Dimensions, Weight, and Power may vary subject to optional equipment

* With rail mounted wheeldressing attachment, opt. 011