



Double Column Technical Specifications

Serie Modulo TU/P 200/150/400.....1000

			TU/P 400	TU/P 500	TU/P 600	TU/P 700	TU/P 800	TU/P 900	TU/P 1000
Capacità di lavoro	Max: Grinding Length	mm	4000	5000	6000	7000	8000	9000	10000
	Max: Grinding Width	mm	2000						
	Max: Grinding Height	mm	1500						
Testa portamola universale	Power	kW	38						
	Swiveling Range	±°	110°						
	Grinding Wheel Size (Diameter X bore X width)	mm	610 x 304,8 x 100						
	Wheel Speed	giri/min	960 ÷ 3000						
Testa portamola tangenziale	Power	kW	Standard ➔ 50 Opzionale ➔ 80						
	Grinding Wheel Size (Diameter X bore X width)	mm	Standard ➔ 610 x 304,8 x 150 Opzionale ➔ 750 x 304,8 x 200						
	Wheel Speed	giri/min	800						
Asse longitudinale tavola	Feed Rate	m/min	1 ÷ 40						
	Table Load Capacity	Kg/lin.m	2500						
	Working Travel	mm	4300	5300	6300	7300	8300	9300	10300
	Max. Travel	mm	4600	5600	6600	7600	8600	9600	10600
Asse trasversale testa tangenziale e universale	Max. Rapid Speed	m/min	10						
	Grinding feed step by step	mm	3 ÷ 100						
	Grinding feed infinitely variable	mm/min	0 ÷ 2000						
	Min. programmable increment	mm	0,001						
Asse verticale testa tangenziale e universale	Max. Rapid Speed	m/min	10						
	Min. programmable increment	mm	0,001						
	Horizontal Spindle, working travel	mm	420						
	Universal Spindle, working travel	mm	920						
	Horizontal Spindle, Max. travel	mm	520						
	Universal Spindle, Max. travel	mm	1020						
Ingombri	Length	mm	12000	14000	16000	18000	20000	22000	24000
	Width	mm	8000						
	Height	mm	Standard ➔ 5200 Opzionale ➔ 6200						
	Machine Weight	Kg. (circa)	54000	60000	66000	72000	78000	84000	90000
Power Requirements	kW.(circa)	200							